

EXHIBIT A

2002

USP 25

THE UNITED STATES PHARMACOPEIA

NF 20

THE NATIONAL FORMULARY

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UNITED STATES PHARMACOPEIAL CONVENTION, INC.
12601 Twinbrook Parkway, Rockville, MD 20852

Excipients

USP and NF Excipients, Listed by Categories

Acidifying Agent

Acetic Acid
Acetic Acid, Glacial
Citric Acid
Fumaric Acid
Hydrochloric Acid
Hydrochloric Acid, Diluted
Malic Acid
Nitric Acid
Phosphoric Acid
Phosphoric Acid, Diluted
Propionic Acid
Sulfuric Acid
Tartaric Acid

Aerosol Propellant

Butane
Dichlorodifluoromethane
Dichlorotetrafluoroethane
Isobutane
Propane
Trichloromonofluoromethane

Air Displacement

Carbon Dioxide
Nitrogen

Alcohol Denaturant

Denatonium Benzoate
Methyl Isobutyl Ketone
Sucrose Octaacetate

Alkalizing Agent

Ammonia Solution, Strong
Ammonium Carbonate
Diethanolamine
Potassium Hydroxide
Sodium Bicarbonate
Sodium Borate
Sodium Carbonate
Sodium Hydroxide
Trolamine

Anticaking Agent (See *Glidant*)

Antifoaming Agent

Dimethicone
Simethicone

Antimicrobial Preservative

Benzalkonium Chloride
Benzalkonium Chloride Solution
Benzethonium Chloride
Benzoic Acid
Benzyl Alcohol
Butylparaben
Cetylpyridinium Chloride
Chlorobutanol
Chlorocresol
Cresol
Ethylparaben
Methylparaben
Methylparaben Sodium
Phenol
Phenylethyl Alcohol
Phenylmercuric Acetate
Phenylmercuric Nitrate
Potassium Benzoate

Potassium Sorbate
Propylparaben
Propylparaben Sodium
Sodium Benzoate
Sodium Dehydroacetate
Sodium Propionate
Sorbic Acid
Thimerosal
Thymol

Antioxidant

Ascorbic Acid
Ascorbyl Palmitate
Butylated Hydroxyanisole
Butylated Hydroxytoluene
Hypophosphorous Acid
Monothioglycerol
Potassium Metabisulfite
Propyl Gallate
Sodium Formaldehyde Sulfoxylate
Sodium Metabisulfite
Sodium Thiosulfate
Sulfur Dioxide
Tocopherol
Tocopherols Excipient

Buffering Agent

Acetic Acid
Ammonium Carbonate
Ammonium Phosphate
Boric Acid
Citric Acid
Lactic Acid
Phosphoric Acid
Potassium Citrate
Potassium Metaphosphate
Potassium Phosphate, Monobasic
Sodium Acetate
Sodium Citrate
Sodium Lactate Solution
Sodium Phosphate, Dibasic
Sodium Phosphate, Monobasic

Bulking Agent for Freeze-Drying

Creatinine
Mannitol

Capsule Lubricant (See *Tablet and/or Capsule Lubricant*)

Chelating Agent

Edetate Calcium Disodium
Edetate Disodium
Edetic Acid

Coating Agent

Carboxymethylcellulose, Sodium
Cellacefate (formerly Cellulose Acetate Phthalate)
Cellulose Acetate
Cellulose Acetate Phthalate (see Cellacefate)
Ethylcellulose
Ethylcellulose Aqueous Dispersion
Gelatin
Glaze, Pharmaceutical
Hydroxypropyl Cellulose
Hydroxypropyl Methylcellulose
Hydroxypropyl Methylcellulose Phthalate (see Hypromellose Phthalate)
Hypromellose Phthalate (formerly Hydroxypropyl Methylcellulose Phthalate)
Methacrylic Acid Copolymer

Methacrylic Acid Copolymer Dispersion
 Methylcellulose
 Polyethylene Glycol
 Polyvinyl Acetate Phthalate
 Shellac
 Sucrose
 Titanium Dioxide
 Wax, Carnauba
 Wax, Microcrystalline
 Zein

Color

Caramel
 Ferric Oxide, red yellow, black, or blends

Complexing Agent

Edetate Disodium
 Edetic Acid
 Oxyquinoline Sulfate

Desiccant

Calcium Chloride
 Calcium Sulfate
 Silicon Dioxide

Emollient

Alkyl (C12-15) Benzoate

Emulsifying and/or Solubilizing Agent

Acacia
 Cholesterol
 Diethanolamine (Adjunct)
 Glyceryl Monostearate
 Lanolin Alcohols
 Lecithin
 Mono- and Di-glycerides
 Monoethanolamine (Adjunct)
 Oleic Acid (Adjunct)
 Oleyl Alcohol (Stabilizer)
 Poloxamer
 Polyoxyethylene 50 Stearate
 Polyoxyl 35 Castor Oil
 Polyoxyl 40 Hydrogenated Castor Oil
 Polyoxyl 10 Oleyl Ether
 Polyoxyl 20 Cetostearyl Ether
 Polyoxyl 40 Stearate
 Polysorbate 20
 Polysorbate 40
 Polysorbate 60
 Polysorbate 80
 Propylene Glycol Monostearate
 Sodium Lauryl Sulfate
 Sodium Stearate
 Sorbitan Monolaurate
 Sorbitan Monooleate
 Sorbitan Monopalmitate
 Sorbitan Monostearate
 Stearic Acid
 Trolamine
 Wax, Emulsifying

Filtering Aid

Cellulose, Powdered
 Siliceous Earth, Purified

Flavors and Perfumes

Anethole
 Benzaldehyde
 Ethyl Vanillin
 Menthol
 Methyl Salicylate
 Monosodium Glutamate
 Peppermint
 Peppermint Oil
 Peppermint Spirit
 Rose Oil
 Rose Water, Stronger
 Thymol
 Vanillin

Glidant and/or Anticaking Agent

Calcium Silicate

Magnesium Silicate
 Silicon Dioxide, Colloidal
 Talc

Humectant

Glycerin
 Hexylene Glycol
 Propylene Glycol
 Sorbitol

Ointment Base

Diethylene Glycol Monoethyl Ether
 Lanolin
 Ointment, Hydrophilic
 Ointment, White
 Ointment, Yellow
 Polyethylene Glycol Ointment
 Petrolatum
 Petrolatum, Hydrophilic
 Petrolatum, White
 Rose Water Ointment
 Squalane
 Vegetable Oil, Hydrogenated, Type II

Plasticizer

Acetyltributyl Citrate
 Acetyltriethyl Citrate
 Castor Oil
 Diacetylated Monoglycerides
 Dibutyl Sebacate
 Diethyl Phthalate
 Glycerin
 Polyethylene Glycol
 Propylene Glycol
 Triacetin
 Tributyl Citrate
 Triethyl Citrate

Polymer Membrane

Cellulose Acetate

Sequestering Agent

Beta Cyclodextrin (see Betadex)
 Betadex (formerly Beta Cyclodextrin)

Solvent

Acetone
 Alcohol
 Alcohol, Diluted
 Amylene Hydrate
 Benzyl Benzoate
 Butyl Alcohol
 Corn Oil
 Cottonseed Oil
 Diethylene Glycol Monoethyl Ether
 Ethyl Acetate
 Glycerin
 Hexylene Glycol
 Isopropyl Alcohol
 Methyl Alcohol
 Methylene Chloride
 Methyl Isobutyl Ketone
 Mineral Oil
 Peanut Oil
 Polyethylene Glycol
 Propylene Glycol
 Sesame Oil
 Water for Injection
 Water for Injection, Sterile
 Water for Irrigation, Sterile
 Water, Purified

Sorbent

Cellulose, Powdered
 Charcoal
 Siliceous Earth, Purified

Sorbent, Carbon Dioxide

Barium Hydroxide Lime
 Soda Lime

Stiffening Agent

Castor Oil, Hydrogenated

Cetostearyl Alcohol
Cetyl Alcohol
Cetyl Esters Wax
Cetyl Palmitate
Hard Fat
Paraffin
Synthetic Paraffin
Stearyl Alcohol
Wax, Emulsifying
Wax, White
Wax, Yellow

Suppository Base

Cocoa Butter
Hard Fat
Polyethylene Glycol

Suspending and/or Viscosity-increasing Agent

Acacia
Agar
Alginic Acid
Aluminum Monostearate
Attapulgate, Activated
Attapulgate, Colloidal Activated
Bentonite
Bentonite, Purified
Bentonite Magma
Carbomer 910
Carbomer 934
Carbomer 934P
Carbomer 940
Carbomer 941
Carbomer 1342
Carboxymethylcellulose Calcium
Carboxymethylcellulose Sodium
Carboxymethylcellulose Sodium 12
Carrageenan
Cellulose, Microcrystalline, and Carboxymethylcellulose Sodium
Dextrin
Gelatin
Guar Gum
Hydroxyethyl Cellulose
Hydroxypropyl Cellulose
Hydroxypropyl Methylcellulose
Magnesium Aluminum Silicate
Methylcellulose
Pectin
Polyethylene Oxide
Polyvinyl Alcohol
Povidone
Propylene Glycol Alginate
Silicon Dioxide
Silicon Dioxide, Colloidal
Sodium Alginate
Tragacanth
Xanthan Gum

Sweetening Agent

Aspartame
Dextrates
Dextrose
Dextrose Excipient
Fructose
Mannitol
Saccharin
Saccharin Calcium
Saccharin Sodium
Sorbitol
Sorbitol Solution
Sucralose
Sucrose
Sugar, Compressible
Sugar, Confectioner's
Syrup

Tablet Binder

Acacia
Alginic Acid
Carboxymethylcellulose, Sodium
Cellulose, Microcrystalline

Dextrin
Ethylcellulose
Gelatin
Glucose, Liquid
Guar Gum
Hydroxypropyl Methylcellulose
Methylcellulose
Polyethylene Oxide
Povidone
Starch, Pregelatinized
Syrup

Tablet and/or Capsule Diluent

Calcium Carbonate
Calcium Phosphate, Dibasic
Calcium Phosphate, Tribasic
Calcium Sulfate
Cellulose, Microcrystalline
Cellulose, Powdered
Dextrates
Dextrin
Dextrose Excipient
Fructose
Kaolin
Lactitol
Lactose
Mannitol
Sorbitol
Starch
Starch, Pregelatinized
Sucrose
Sugar, Compressible
Sugar, Confectioner's

Tablet Disintegrant

Alginic Acid
Cellulose, Microcrystalline
Croscarmellose Sodium
Crospovidone
Polacrillin Potassium
Sodium Starch Glycolate
Starch
Starch, Pregelatinized
Tablet and/or Capsule Lubricant
Calcium Stearate
Glyceryl Behenate
Magnesium Stearate
Mineral Oil, Light
Polyethylene Glycol
Sodium Stearyl Fumarate
Stearic Acid
Stearic Acid, Purified
Talc
Vegetable Oil, Hydrogenated, Type I
Zinc Stearate

Tonicity Agent

Dextrose
Glycerin
Mannitol
Potassium Chloride
Sodium Chloride

Vehicle**FLAVORED AND/OR SWEETENED**

Aromatic Elixir
Benzaldehyde Elixir, Compound
Peppermint Water
Sorbitol Solution
Syrup

OLEAGINOUS

Alkyl (C12-15) Benzoate
Almond Oil
Corn Oil
Cottonseed Oil
Ethyl Oleate
Isopropyl Myristate
Isopropyl Palmitate
Mineral Oil

Mineral Oil, Light
Octyldodecanol
Olive Oil
Peanut Oil
Safflower Oil
Sesame Oil
Soybean Oil
Squalane

SOLID CARRIER
Sugar Spheres

STERILE
Sodium Chloride Injection, Bacteriostatic
Water for Injection, Bacteriostatic
Viscosity-Increasing (See *Suspending Agent*)

Water Repelling Agent

Cyclomethicone
Dimethicone
Simethicone

Wetting and/or Solubilizing Agent

Benzalkonium Chloride
Benzethonium Chloride

Cetylpyridinium Chloride
Docusate Sodium
Nonoxynol 9
Octoxynol 9
Poloxamer
Polyoxyl 35 Castor Oil
Polyoxyl 40 Hydrogenated Castor Oil
Polyoxyl 10 Oleyl Ether
Polyoxyl 20 Cetostearyl Ether
Polyoxyl 40 Stearate
Polysorbate 20
Polysorbate 40
Polysorbate 60
Polysorbate 80
Sodium Lauryl Sulfate
Sorbitan Monolaurate
Sorbitan Monooleate
Sorbitan Monopalmitate
Sorbitan Monostearate
Tyloxapol

EXHIBIT B



21 ST EDITION

Remington

The Science and Practice of Pharmacy



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of colored syrups causes the previously dried coating layers to be redissolved. Rough tablet surfaces will produce a *marbled* appearance during polishing, since wax buildup occurs in the small depressions in the tablet surface.

Film Coating of Solid Dosage Forms

Film coating is a process that involves the deposition of a thin, but uniform, film onto the surface of the substrate. Unlike sugar coating, film coating is a very flexible process that allows a broad range of products (eg, tablets, powders, granules, nonpareils, capsules) to be coated. Film coatings essentially are typically applied continuously to a moving mass of product, usually by means of a spray technique, although manual application procedures have been used.

Historically, film coating was introduced in the early 1950s to combat the shortcomings of the then predominant sugar-coating process. Film coating has proved successful as a result of the many advantages offered, including

1. Minimal weight increase (typically 2–3% of tablet core weight)
2. Significant reduction in processing times
3. Increased process efficiency and output
4. Increased flexibility in formulations
5. Improved resistance to chipping of the coating

In the early years of film coating, the major process advantages resulted from the greater volatility of the organic solvents used; however, the use of such organic solvents has created many potential problems, including

1. Flammability hazards
2. Toxicity hazards
3. Concerns over environmental pollution
4. Cost (relating either to minimizing items 1 to 3 or to the cost of the solvents themselves)

However, since the initial introduction of film coating, significant advances have been made in process technology and equipment design. The emphasis has changed from a process needing highly volatile organic solvents (in order to facilitate rapid drying) to one where even a relatively slow drying solvent such as water can be accommodated through significant improvements in the drying capabilities of the processing equipment used.

Thus, there has been a transition from conventional pans to side-vented pans and fluid-bed equipment, and consequently from the problematic organic solvent-based process to an aqueous one.

FILM COATING RAW MATERIALS—The major components in any film-coating formulation consist primarily of a polymer, plasticizer, colorant, and solvent (or vehicle).

Ideal properties for the polymer include solubility in a wide range of solvent systems to promote flexibility in formulation, an ability to produce coatings that have suitable mechanical properties, and appropriate solubility in gastrointestinal fluids such that drug bioavailability is not compromised.

Cellulose ethers are often the preferred polymers in film coating, particularly hydroxypropyl methylcellulose. Suitable substitutes are hydroxypropyl cellulose, which may produce slightly tackier coatings, and methylcellulose, although this polymer has been reported to retard drug dissolution.¹⁰ Alternatives to the cellulose ethers are acrylic copolymers (eg, methacrylate and methyl methacrylate copolymers) and vinyl polymers (eg, polyvinyl alcohol).

For most film-coating applications, where there is no intent to modify drug-release characteristics, polymers are typically used as solutions in either water (preferred) or organic solvents.

Many of the commonly used polymers are available in a range of molecular-weight grades, a factor that also must be considered in the selection process. Molecular weight may have an important influence on various properties of the coating system, such as solution viscosity and mechanical strength and flexibility of the resultant film.

The incorporation of a plasticizer into the formulation improves the flexibility of the coating, reduces the risk of the film cracking, and potentially improves adhesion of the film to the substrate. To ensure that these benefits are achieved, the plasticizer must show a high degree of compatibility with the polymer and be retained permanently in the film, if the properties of the coating are to remain consistent on storage. Examples of typical plasticizers include glycerin, propylene glycol, polyethylene glycols, triacetin, acetylated monoglyceride, citrate esters (eg, triethyl citrate), or phthalate esters (eg, diethyl phthalate).

Colorants usually are used to improve the appearance of the product as well as to facilitate product identification. Additionally, certain physical properties of the coating (eg, its performance as a moisture barrier) may be improved. As in the case of sugar coating, colorants can be classified as either water-soluble dyes or insoluble pigments.

The use of water-soluble dyes is precluded with organic solvent-based film coating because of the lack of solubility in the solvent system. Thus, the use of pigments, particularly aluminum lakes, provides the most useful means of coloring film-coating systems. Although it may seem obvious to use water-soluble dyes in aqueous formulations, the use of pigments is preferred, since:

1. They are unlikely to interfere with bioavailability¹¹ as do some water-soluble dyes.
2. They help to reduce the permeability of the coating to moisture.¹²
3. They serve as bulking agents to increase the overall solids content in the coating dispersion without dramatically increasing viscosity.
4. They tend to be more light stable.

The major solvents used in film coating typically belong to one of these classes: alcohols, ketones, esters, chlorinated hydrocarbons, and water. Solvents perform an important function in the film-coating process, since they aid in the application of the coating to the surface of the substrate. Good interaction between solvent and polymer is necessary to ensure that optimal film properties are obtained when the coating dries. This initial interaction between solvent and polymer will yield maximum polymer chain extension, producing films having the greatest cohesive strength and, thus, the best mechanical properties. An important function of the solvent systems also is to ensure a controlled deposition of the polymer onto the surface of the substrate so that a coherent and adherent film coat is obtained.

Although it is very difficult to give typical examples of film-coating formulations, since these will depend on the properties of the materials used, such formulations usually are based on 5–20% (w/w) coating solids in the requisite vehicle (with the higher concentration range preferred for aqueous formulations), of which 60–70% is polymer, 6–7% is plasticizer, and 20–30% is pigment.

Modified-Release Film Coatings

Film coatings can be applied to pharmaceutical products to modify drug release. The USP describes two types of modified-release dosage forms, namely those that are *delayed release* and those that are *extended release*. Delayed-release products often are designed to prevent drug release in the upper part of the gastrointestinal (GI) tract. Film coatings used to prepare this type of dosage form are commonly called *enteric coatings*. Extended-release products are designed to extend drug release over a period of time, a result that can be achieved by the application of a *sustained-* or *controlled-release* film coating.

ENTERIC COATINGS—Enteric coatings generally remain intact in the stomach but will dissolve and release the contents of the dosage form once it reaches the small intestine. The purpose of an enteric coating is to delay the release of drugs that are inactivated by the stomach contents, (eg, pancreatin, erythromycin, and substituted benzimidazole compounds that are proton pump inhibitors) or may cause nausea or bleeding by irritating the gastric mucosa (eg, aspirin, steroids). In addition, such coatings can be used to give a simple repeat-action effect